480 / 481

480 NON INSULATED

481 INSULATED

doorLink Manufacturing, Inc.®

Long Recessed Panel 24 Gauge

CARRIAGE HOUSE PANELS

↑ DRIFTWOOD

↑ WHITE

Long Recessed Panel

Constructed of top quality materials, highly detailed long recessed panel, deep pebble grain texture, and two coat prefinished paint system all combine to enhance the beauty of your home.

- 24 gauge steel
- 1.0 mil paint with 9 color options
- 6 window options
- R-value 6.85 **481 Feature*
- Vinyl interior skin **481 Feature*

WHITE ALMOND DESERT TAN SANDSTONE BROWN GRAY BLACK WALNUT DRIFTWOOD

**Colors may vary from actual product*

480 / 481

480 NON INSULATED

481 INSULATED

Long Recessed Panel
24 Gauge

CARRIAGE HOUSE PANELS

FEATURES

24 GAUGE STEEL
Hot dipped galvanized steel construction with hemmed inside return rail provides superior strength and durability.

ROLLED SAFETY EDGES ON SECTION JOINTS
Eliminates sharp edges, and provides extra strength.

19 GAUGE HOT DIPPED GALVANIZED STILES
Heavy duty metal stiles give strong rigid support for all hinges, rollers, and operator attachment.

STILES ATTACHED WITH RIVETS
Provides superior strength when compared to common sheet metal joining methods.

TONGUE AND GROOVE MEETING RAILS
For superior strength and better sealing against wind, rain, and snow.

RIGID ALUMINUM RETAINER WITH WEATHERSTRIP
Provides added strength while securing replaceable U-type bottom astragal weatherstrip to help keep the elements out.

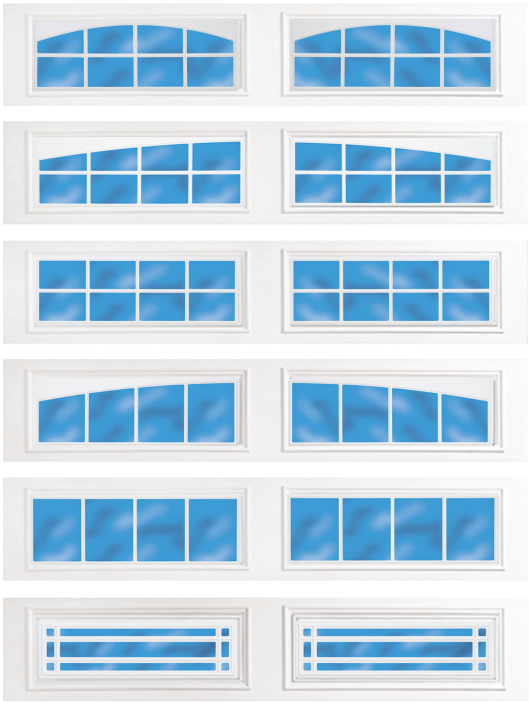
DIRECTIONAL WOOD GRAIN PATTERN
Directional wood grain pattern gives the appearance of traditional wood doors.

R-VALUE 6.85
Enhances your home's energy savings, makes your door operation quieter, and reduces exterior noise in your garage. **481 Feature*

HIGH IMPACT PLASTIC BACK COVER
Protects the insulation, and enhances the interior look of your garage door. **481 Feature*

CFC FREE EXPANDED POLYSTYRENE
Environmentally friendly insulation that will not degrade with vibration or time. **481 Feature*

WINDOW OPTIONS



#287 Stockton Arch

#388 Somerton

#387 Stockton

#588 Wyndbridge

#587 Stockbridge

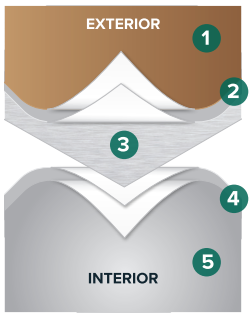
#897 Prairie

WINDOW GLASS OPTIONS

See website for glass options

**Not all glazing options may be available from all distributors. No glazing on 18" sections.*

PAINT LAYERS



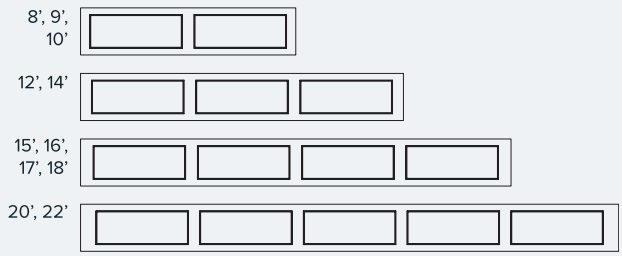
1.0 MIL PAINT SYSTEM

Includes .25 mil rust inhibiting primer and .75 mil exterior top coat that resists fading and chalking, while providing consistent color from panel to panel and more durability.

1. Paint - .75 MIL
2. Primer - .25 MIL
3. Steel
4. Primer - .2 MIL
5. Paint - .3 MIL

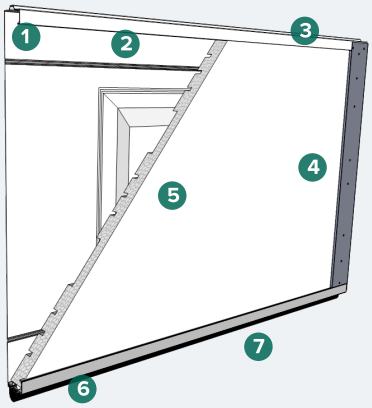
SIZE OPTIONS

WIDTHS:



HEIGHTS: 6'6", 6'9", 7'0", 7'6", 7'9", 8'0"

CONSTRUCTION



1. Tongue and groove meeting rails
2. Hemmed interior rails
3. 2" thick section
4. 19 gauge hot dipped galvanized steel stiles
5. CFC free expanded polystyrene insulation with vinyl backing (standard on 481)
6. Replaceable U-Type vinyl bottom weatherstrip
7. Extruded aluminum weatherstrip retainer

**This image is showing 481*

doorLink Manufacturing, Inc.

5700 NW 39th St, Riverside, MO 64150

816-474-3900 / sales@doorlinkmfg.com

© doorLink Manufacturing, Inc.

Made in USA

40% ENERGY PRODUCED BY SOLAR

IDA International Door Association

DASMA

See what this door looks like on your own home at doorLinkmfg.com